

**FIBER CUBE WIRING DIAGRAM
(AMERICAN UNITS)**

AP LAZER MFG.

[1] LOWER Z-AXIS LIMIT SWITCH



[2] UPPER Z-AXIS LIMIT SWITCH



[3] Z-AXIS UP/DOWN SWITCH



[4] Z-AXIS MOTOR



[5] Z-AXIS SPEED CONTROLLER



[6] CASE FANS



[7] LD60W-DL-G PSU



[8] SCAN-HEAD



[9] SCAN-HEAD RED DOT LASER



[10] LRS350-24 PSU



[11] RS-15-5 PSU



[12] 120VAC SOCKET



[13] MAIN INLINE FUSE



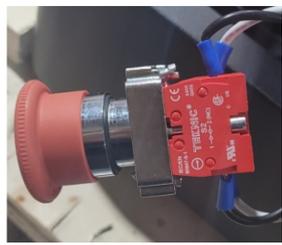
[14] SCAN HEAD SOURCE SWITCH



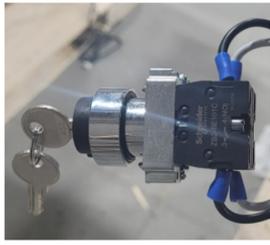
[15] FIBER SOURCE SWITCH



[16] E-STOP BUTTON



[17] IGNITION SWITCH



[18] EMI FILTER



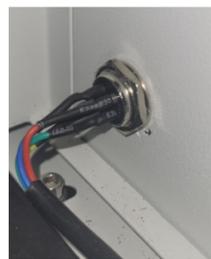
[19] MICROSTEP DRIVER (ROTARY)



[20] RAYCUS LASER SOURCE



[21] ROTARY PORT



[22] BJJCZ CONTROL



[23] FOOT SWITCH PORT (FRONT)



[23] FOOT SWITCH PORT (REAR)



[24] DOOR LIMIT SWITCHES



[25] LED RELAYS



[26] INDICATION LED

